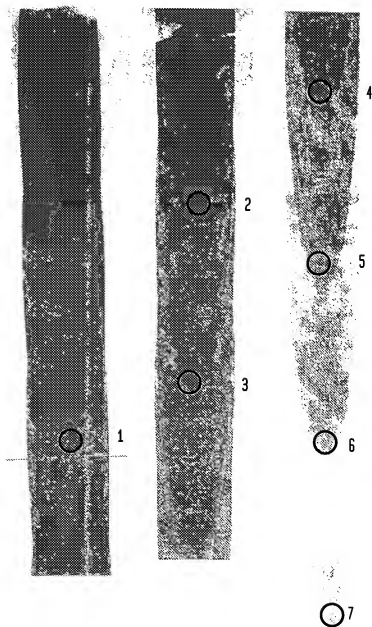


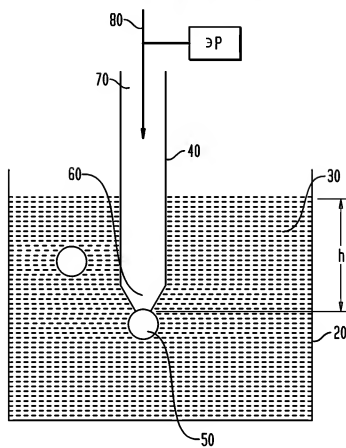
1/20

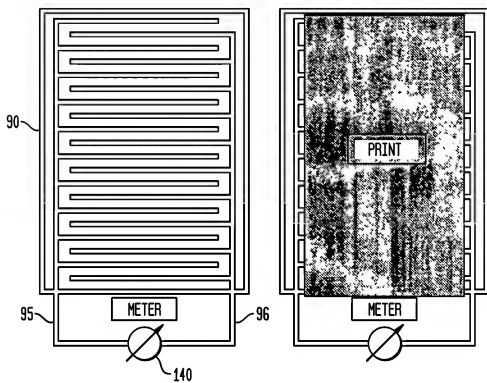
FIG. 1



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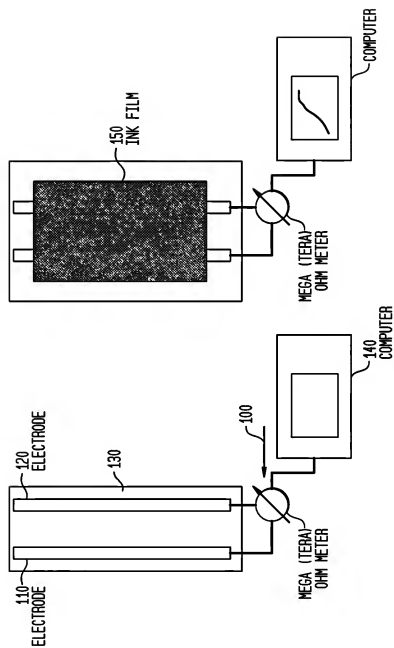
**FIG. 2**  
MAXIMUM BUBBLE PRESSURE  
(MBP) METHOD



**FIG. 3**

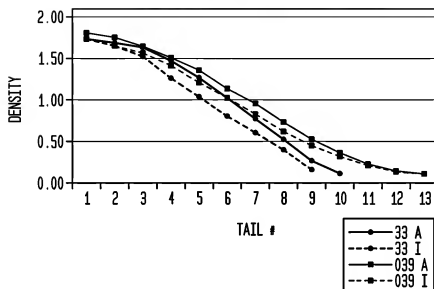
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**FIG. 4**  
SET-UP FOR DETERMINATION OF INK DRYING - SCHEMATIC DIAGRAM

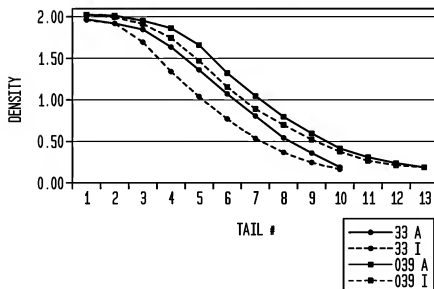


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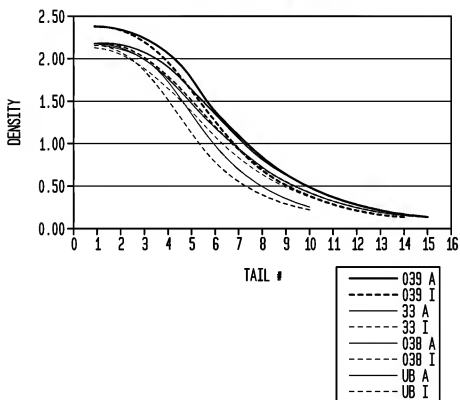
**FIG. 5**  
TAIL vs. AVER INITIAL & AFTER DENSITY  
FLEXOMAX ON SBS



**FIG. 6**  
TAIL vs. AVER INITIAL & AFTER DENSITY  
FLEXOMAX ON FILM

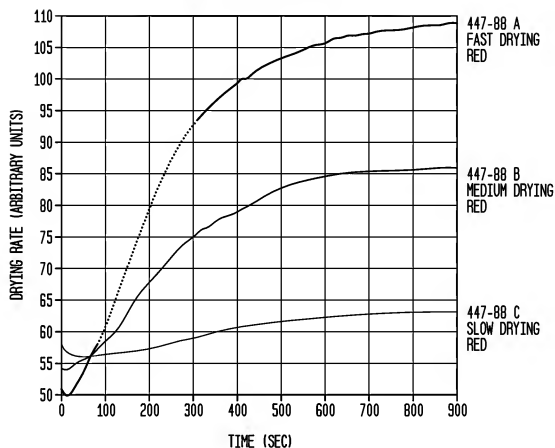


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**FIG. 7**TAIL vs. MODEL I & A DENSITY  
XV-98 & UB CYAN ON FILM

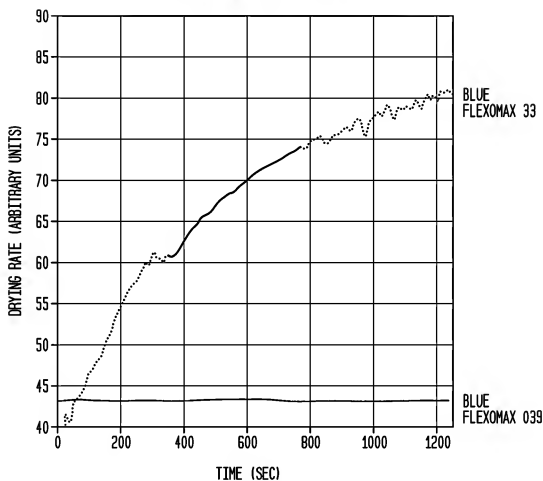
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**FIG. 8**  
DRYING/RESOLUBILITY RATE OF WATER-BASED  
INKS (SENSADYNE PC500L)



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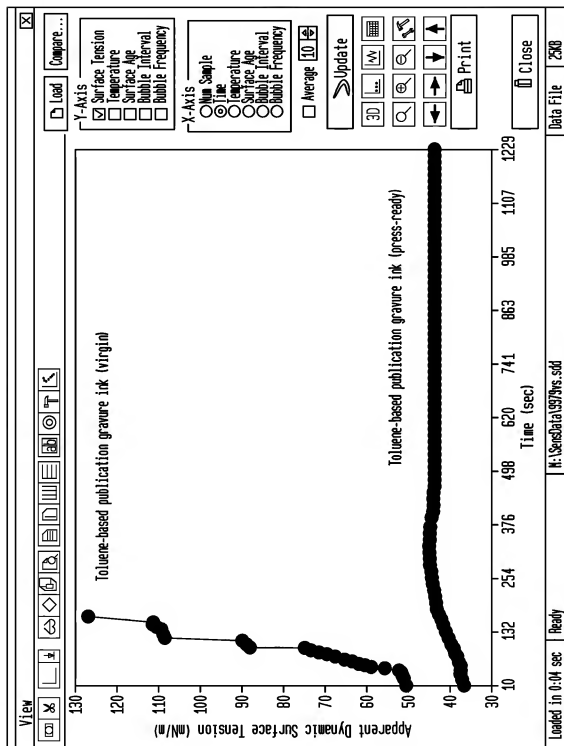
**FIG. 9**  
DRYING/RESOLUBILITY RATE OF SOLVENT-BASED  
LAMINATING INKS (PC500L)





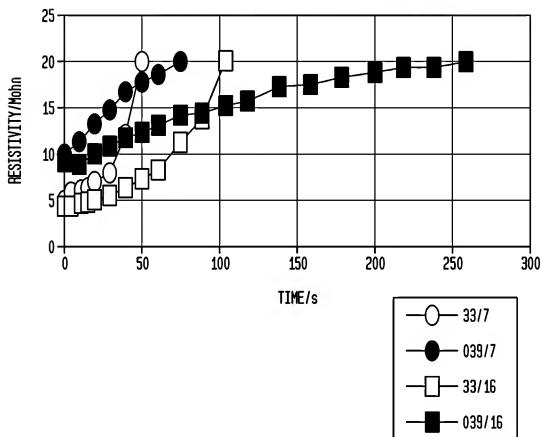
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FIG. 10



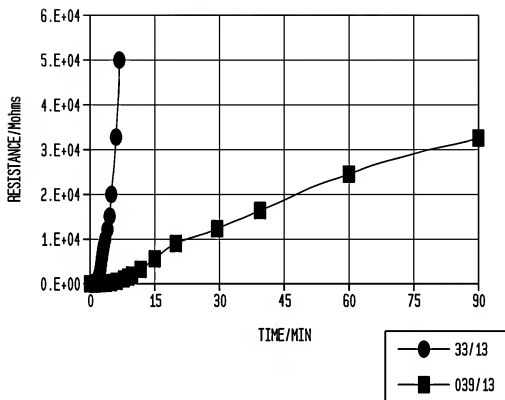
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**FIG. 11**  
DRYING RATE - 33 vs. 039 FLEXOMAX BLUE INKS



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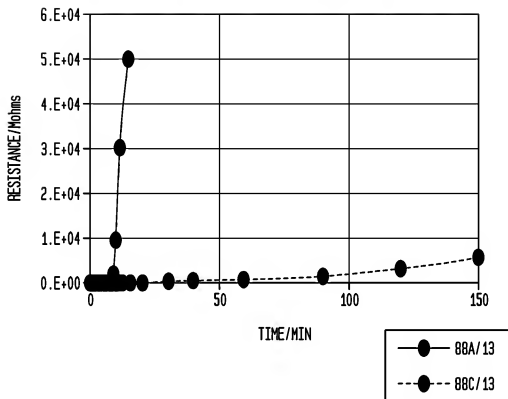
**FIG. 12**  
FLEXOMAX 33 vs. 039 - (MAYER BAR #13)



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**FIG. 13**

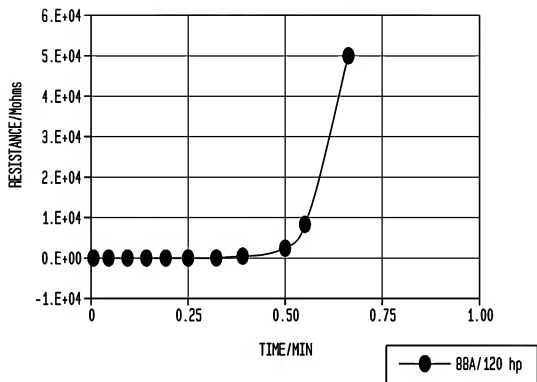
W-b FLEXO INKS - FAST (88A) vs. SLOW (88C) MAYER BAR #13



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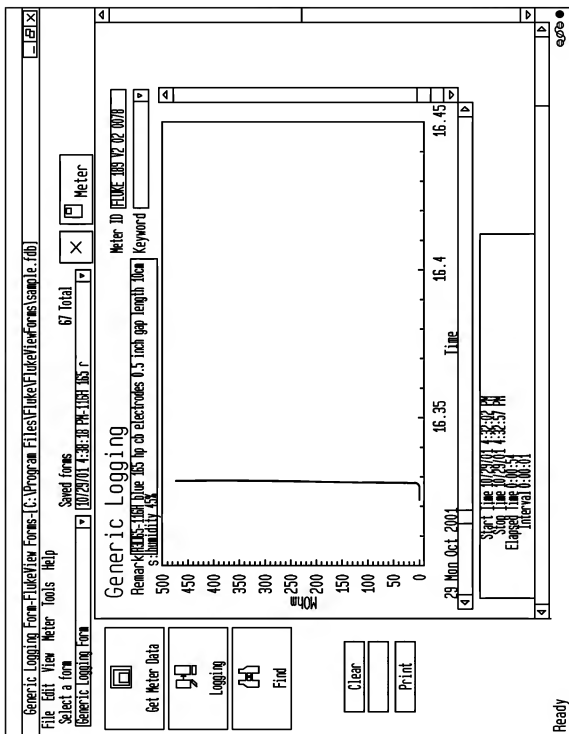
**FIG. 14**

W-b FLEXO INK - 88A - HANDPROOFER 1201pi



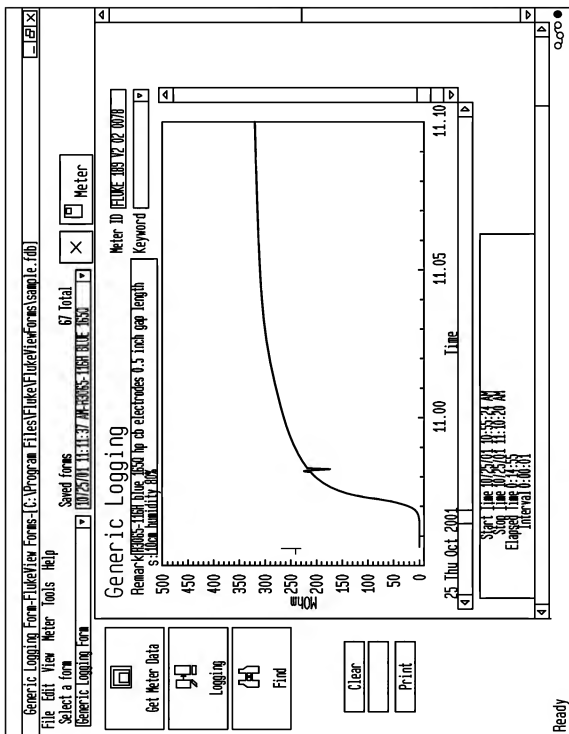
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FIG. 15



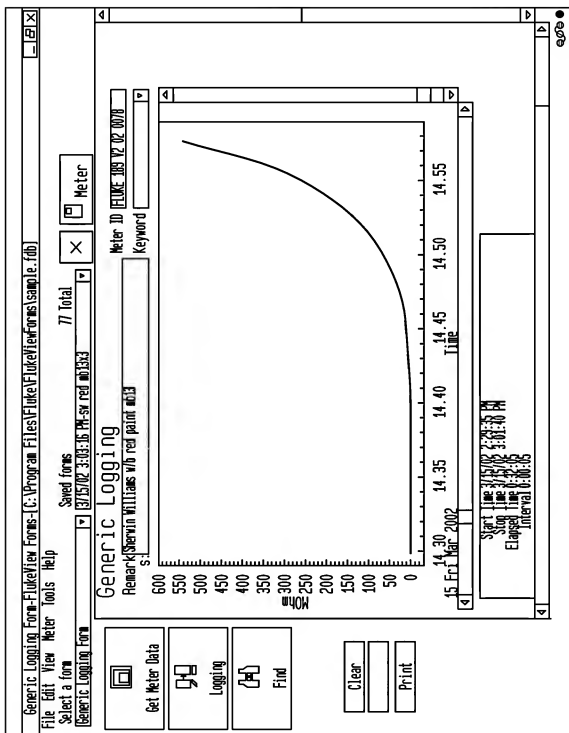
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FIG. 16



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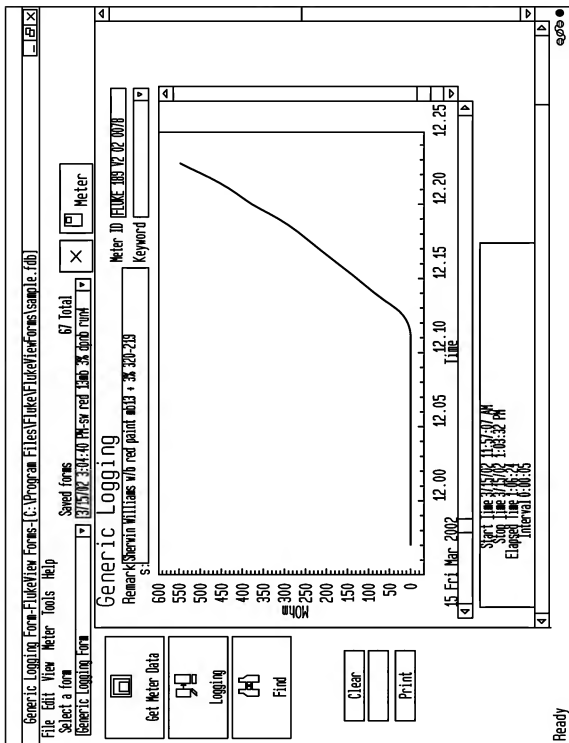
FIG. 17





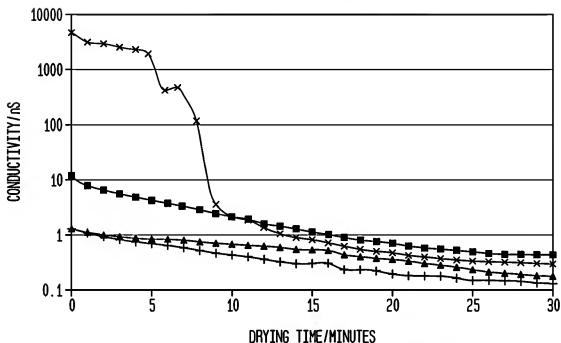
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FIG. 1B



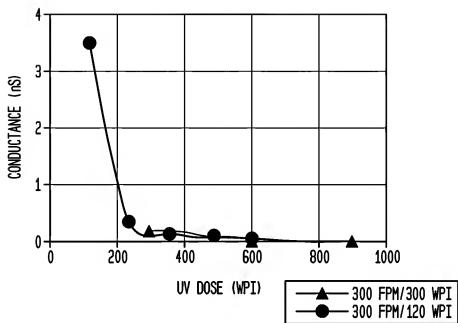
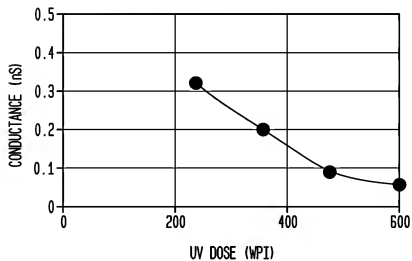
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**FIG. 19**  
 CONDUCTIVITY vs. DRYING TIME  
 SOLVENT & WATER AUTOMOTIVE PAINT

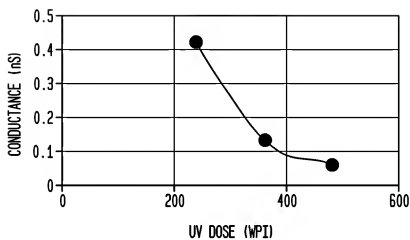


- +— 229-2273 960-111 HAPS MT 0.006\" BIRD 12 mm GAP
- 229-2273 960-111 HAPS MT 0.006\" BIRD 3 mm GAP
- ▲— 229-2273 960-111 HAPS SOLV 85:15 PIG:AI 0.006\" BIRD 12 mm GAP
- ×— 249-3650 AQUEOUS PAINT PIGMENT & AI 0.0015\" BIRD 12 mm GAP

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**FIG. 20****FIG. 21**

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**FIG. 22****FIG. 23**